

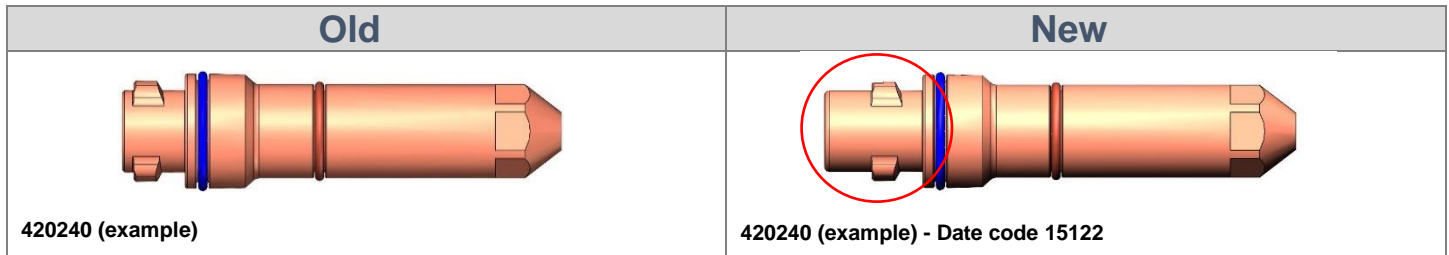
January 10, 2023

XPR Electrode change

In the coming weeks you will notice a visual change to all XPR electrodes listed below – the seat of the electrode is slightly longer in anticipation of a product enhancement in Q1 2023 that will improve reliability of electrical connection between the electrode and the Torch.

The new design is completely backwards compatible with existing torches and there’s no need to inspect/clear inventory or change plasma cutting process/part programs.

The picture below illustrates the difference in appearance between the current and new electrodes.



Item Number	Item Description
420222	ELECTRODE: XPR 30A MS
420231	ELECTRODE: XPR 50A MS
420240	ELECTRODE: XPR 80A MS
420249	ELECTRODE: XPR 130A MS
420258	ELECTRODE: XPR 170A MS, SS 170A, AL AIR
420276	ELECTRODE: XPR 220A / 300A MS
420303	ELECTRODE: XPR 40 -80A NON-FERROUS
420294	ELECTRODE: XPR 40-80A AL AIR
420356	ELECTRODE: XPR 300A NON-FERROUS

Please reach out to your Hypertherm sales manager with questions or concerns.