

The charts below show the new XPR 50 amp mild steel process speeds compared to the 50 amp HPR process:

Process	Mild Steel Thickness			
	3 mm	4 mm	5 mm	6 mm
XPR 50 A	3820 mm/min.	3144 mm/min	2322 mm/min	1919 mm/min
HPR 50 A	1800 mm/min	1400 mm/min	1200 mm/min	950 mm/min

Process	Mild Steel Thickness		
	12 Ga. (.105")	10 Ga. (.135")	3/16" (.188")
XPR 50 A	155 ipm	145 ipm	95 ipm
HPR 50 A	80 ipm	60 ipm	50 ipm